Make sure no obstacles around you are in the desk’s path. Make sure the desktop is not touching any walls. Make sure all cords are appropriate length to accommodate the change in height.

Keep children away from electric height-adjustable desks, control units and handsets. There is a risk of injury and electric shock.

Keep all electrical components away from liquids.

Do not sit, stand, crawl, or lie on or under the StandDesk.

Do not place any object taller than 20” underneath the StandDesk.

Do not open any of the components - the Legs, Control Box, or Handset. There is a danger of electric shock.

This product is designed with a duty cycle of 10% (2 min. on, 18 min. off)

In the event of a power outage or if the power cord is unplugged, a manual reset may be necessary.

USE / LIABILITY

This StandDesk is height adjustable so that it can be positioned at the most ergonomically suitable height. Any other use is at your risk. Under no circumstances does StandDesk accept warranty claims or liability claims for damages caused from improper use or handling of the desk frame.
WATCH ASSEMBLY VIDEO
www.standdesk.co/pages/faq

CLICK ON
StandDesk Pro Assembly

HIGHLY RECOMMENDED
If you have the stickers, make sure their **color** and **number** match up, like so.

Your desk might not have the sticker system to match up and align parts. But not to worry, the assembly process is just the same.

Now we’re ready to get familiar with all the pieces.
TOOLS REQUIRED

- Phillips Head Screwdriver
- 4mm Hex Bit (Optional)
- Power Drill (Optional)
- Tape Measure

COMPONENTS

<table>
<thead>
<tr>
<th>P1</th>
<th>P2</th>
<th>P3</th>
<th>P4</th>
</tr>
</thead>
<tbody>
<tr>
<td>Legs</td>
<td>Support Braces (x2)</td>
<td>Middle Slats (x2)</td>
<td>Feet (x2)</td>
</tr>
<tr>
<td>P5</td>
<td>P6</td>
<td>P7</td>
<td>P8</td>
</tr>
<tr>
<td>Stabilizing Foot Plates (x2)</td>
<td>Control Box Holder</td>
<td>Control Box</td>
<td>Standard Handset</td>
</tr>
<tr>
<td>P9</td>
<td>P10</td>
<td>P11</td>
<td>P12</td>
</tr>
<tr>
<td>Power Cords (x3)</td>
<td>Cable Management Tray</td>
<td>Crossbar</td>
<td>Memory Handset (REPLACES STANDARD HANDSET IF ORDERED)</td>
</tr>
</tbody>
</table>

HARDWARE

- Allen Wrench
- Open Wrench
- Inserts (x2)
- M6x12 (x22)
- ST3.5x19 (x2)
- ST4.8x19 (x6)
- M6x25 (x4)
- M6x30 (x4)
- M6x35 (x8)
### Parts List

<table>
<thead>
<tr>
<th>No.</th>
<th>Component Name</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>P1</td>
<td>Legs</td>
<td>2</td>
</tr>
<tr>
<td>P2</td>
<td>Support Braces</td>
<td>2</td>
</tr>
<tr>
<td>P3</td>
<td>Middle Slats</td>
<td>2</td>
</tr>
<tr>
<td>P4</td>
<td>Feet</td>
<td>2</td>
</tr>
<tr>
<td>P5</td>
<td>Stabilizing Foot Plates</td>
<td>2</td>
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<tr>
<td>P6</td>
<td>Control Box Holder</td>
<td>1</td>
</tr>
<tr>
<td>P7</td>
<td>Control Box</td>
<td>1</td>
</tr>
<tr>
<td>P8</td>
<td>Standard Handset</td>
<td>1</td>
</tr>
<tr>
<td>P9</td>
<td>Power Cords</td>
<td>3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>No.</th>
<th>Component Name</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>H4</td>
<td>Inserts</td>
<td>2</td>
</tr>
<tr>
<td>H5</td>
<td>ST 3.5 x 19 Screws</td>
<td>2</td>
</tr>
<tr>
<td>H6</td>
<td>ST 4.8 x 19 Screws</td>
<td>6</td>
</tr>
<tr>
<td>H7</td>
<td>M6 x 12 Bolts</td>
<td>22</td>
</tr>
<tr>
<td>H8</td>
<td>M6 x 25 Bolts</td>
<td>4</td>
</tr>
<tr>
<td>H9</td>
<td>M6 x 30 Bolts</td>
<td>4</td>
</tr>
<tr>
<td>H10</td>
<td>M6 x 35 Bolts</td>
<td>8</td>
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</tbody>
</table>

### Specifications

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Height Range</td>
<td>23.5 in (60 cm) - 49.2 in (125 cm)</td>
</tr>
<tr>
<td>Base Width</td>
<td>43 in (109 cm) - 58 in (147 cm)</td>
</tr>
<tr>
<td>Travel Speed</td>
<td>1.3 in/sec (3.4 cm/sec)</td>
</tr>
<tr>
<td>Weight Capacity</td>
<td>400 lbs (181 kgs)</td>
</tr>
<tr>
<td>Duty Cycle</td>
<td>10% max. 2 mins on, 18 mins off</td>
</tr>
<tr>
<td></td>
<td>Soft start/stop</td>
</tr>
<tr>
<td></td>
<td>Adjustable leveling studs</td>
</tr>
</tbody>
</table>

**Parts Diagram**
Start by placing the **legs** on the underside of your desk top. Position the motor ends and cords towards the middle. Make sure the crossbar plates are facing towards the back.

**PRO TIP**

If you’re using a StandDesk top, place the **support braces** on the desk so they line up with the pre-drilled holes. It’ll make it easier for you later on.
Find the two middle slats. Loosen but don’t remove the pre-installed M6x30 bolts. Adjust the width of the slats by pulling each end away from each other.

Attach a support brace to each leg using four M6x12 bolts. Ensure the flat side is touching the desktop.

The middle slat bolts may or may not be pre-installed.
Line up the holes on the **middle slats** to the holes on the **legs**. Attach the **middle slats** using eight **M6x35 bolts**.

**STEP 4**

Place the stabilizing **foot plates** on each **leg**.
Place the **feet** on top of the stabilizing **foot plates** and align the holes. Finger tighten four **M6x12 bolts** in a diagonal pattern for best fit. Once all bolts are aligned, fully screw them in.

**STEP 6**

If you purchased the optional **cable management tray**, remove the pre-installed **M6x30 bolts** at the **back middle slat** and attach the tray face down using four **M6x12 bolts** and **washers**.
If you purchased the optional crossbar, loosen but don’t remove the pre-installed bolts in the middle. Then, adjust the width.

Ensure that the raised bolt holes are facing out. Attach the crossbar to the holes on the back of the legs using four M6x25 bolts. Tighten the middle bolts once done.
Secure the **control box** to the **control box holder** using two **inserts**, pressing them down firmly.

**STEP 10**

Attach the **control box holder** to the **front middle slat** using two **M6x12 bolts**.

**STEP 11**
Attach the **frame** to the **top** using six **ST 4.8x19 screws**.

If your **top** does not have pre-drilled holes, you can use a drill or a power tool to attach your **top**. Here’s a separate video to help you out.

Attach the **handset** to the **top** using two **ST 3.5x19 screws**.

STEP 13

Connect the **handset cord** and the two **extension cords** to the front side of the **control box**. Connect the **power cord** to the back. Almost there!
Finally, use the two **extension cords** to connect each **leg motor** to the **control box**.

**STEP 15**

Be sure to tighten all the **bolts**. Carefully flip the desk over onto the **feet**. Flip the desk over by raising the front side up first, so you don’t damage the handset.

**STEP 16**

MIND THE HANDSET
Yay!!! Congratulations! Time to plug it in! Be sure there are no obstacles in the way for when the desk moves up and down.

Finally, it’s time to turn the desk on by holding the down button until it reaches the lowest position. If you have a memory handset, it will say SUCCESS for SUCCESS.

We have two kinds of handsets, but the same instructions apply.
You’re done! Time to celebrate - here’s to standing for your health, happiness and productivity!
WAKE UP:
Press any button!

CALIBRATE OR RESET:
Press and hold \( \bigtriangledown \) for 15 seconds. Led display shows \( \text{CLS} \).
Hold until display shows \( \text{SU} \). Release; the display shows 24”.

GLP: \( \text{CLS} \) Stands for go to lowest position to tell you that your desk must be re-set. See above.

CON: \( \text{CLS} \) Stands for connection if one of the frame legs is not working properly. Unplug the device and plug it back in.

HIT: \( \text{CLS} \) Stands for hit. This protects your desk against collisions that could lead to damage. If something hits your frame while it is raising or lowering, it will automatically stop and memory handset will read \( \text{CLS} \).

OH: \( \text{OH} \) Stands for overheat if the desk has had two minutes of constant usage. To resolve, wait 15 minutes for your desk to cool down.

OLU: \( \text{OLU} \) Stands for overload or too much weight on your frame. Either remove some weight or change the load capacity on your frame in settings (see max/min load capacity).

SET PREFERRED HEIGHTS:
To save your first preferred height; elevate your desk to your desired height with the up/down buttons.
Press \( \bigtriangledown \) then press \( \bigtriangledown \) to save. Repeat steps for remaining two preferred heights.

SET MAXIMUM HEIGHT:
Press and hold \( \bigtriangledown \) for 15 seconds. Release when LED display blinks. Press and hold \( \bigtriangledown \); when the desk reaches your highest desired height (max is 49”), release. Then press \( \bigtriangledown \) until LED display shows \( \text{CLS} \).

SET MINIMUM HEIGHT:
Press and hold \( \bigtriangledown \) for 15 seconds. Release when LED display blinks. Press and hold \( \bigtriangledown \); when the desk reaches your lowest desired height, release. Then press \( \bigtriangledown \) until LED display shows \( \text{CLS} \).

SET MAX/MIN LOAD CAPACITY:
Press and hold \( \bigtriangledown \) for 20 seconds. LED display will show \( \text{CLS} \).
Press \( \bigtriangledown \) then adjust maximum and minimum load capacity by using \( \bigtriangledown \) or \( \bigtriangledown \).
Press \( \bigtriangledown \) to exit or press \( \bigtriangledown \) then \( \bigtriangledown \) or \( \bigtriangledown \) to choose a different (P) setting.

MEASUREMENT CONVERSION:
Press and hold \( \bigtriangledown \) for 20 seconds. LED display will show \( \text{CLS} \), then press \( \bigtriangledown \) once to show \( \text{CLS} \).
Press \( \bigtriangledown \) then switch between inches (1) and centimeters (0) by using \( \bigtriangledown \) or \( \bigtriangledown \).
Press \( \bigtriangledown \) to exit or press \( \bigtriangledown \) then \( \bigtriangledown \) or \( \bigtriangledown \) to choose a different (P) setting.

COLLISION SENSITIVITY:
Press and hold \( \bigtriangledown \) for 20 seconds. LED display will show \( \text{CLS} \), then press \( \bigtriangledown \) twice to show \( \text{CLS} \).
Press \( \bigtriangledown \) then adjust sensitivity (5-30) by using \( \bigtriangledown \) or \( \bigtriangledown \). Standard is 15; the lower means more sensitive.
Press \( \bigtriangledown \) to exit or press \( \bigtriangledown \) then \( \bigtriangledown \) or \( \bigtriangledown \) to choose a different (P) setting.
10% OFF ALL ACCESSORIES

OPTIMIZE10%

PROMO CODE

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